# STC 2DSO500-2000 Series Solenoid Valves

## 2DS500-1000 Series Solenoid Valve Specifications

<table>
<thead>
<tr>
<th>Valve Model</th>
<th>2DSO400F</th>
<th>2DSO500F</th>
<th>2DSO650F</th>
<th>2DSO800F</th>
<th>2DSO1000F</th>
<th>2DSO1250F</th>
<th>2DSO1500F</th>
<th>2DSO2000F</th>
</tr>
</thead>
<tbody>
<tr>
<td>Valve Type</td>
<td></td>
<td></td>
<td></td>
<td>2 Way, Normally Open (NO)</td>
<td></td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>Action</td>
<td></td>
<td></td>
<td></td>
<td>Pilot Diaphragm, Uni-Directional</td>
<td></td>
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</tr>
<tr>
<td>Orifice (mm)</td>
<td>40</td>
<td>50</td>
<td>65</td>
<td>80</td>
<td>100</td>
<td>125</td>
<td>150</td>
<td>200</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>52.5</td>
<td>81.7</td>
<td>128.4</td>
<td>221.7</td>
</tr>
<tr>
<td>Cv</td>
<td>21</td>
<td>30</td>
<td>52.5</td>
<td>81.7</td>
<td>128.4</td>
<td>221.7</td>
<td>291.7</td>
<td>513.5</td>
</tr>
<tr>
<td>Operating Pressure</td>
<td></td>
<td></td>
<td></td>
<td>6 to 120 PSI</td>
<td></td>
<td></td>
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<td></td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>Media: -5 to 80°C (NBR Seal), -5 to 120°C (Viton Seal); Ambient: -5 to 45°C</td>
<td></td>
<td></td>
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<td></td>
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</tr>
<tr>
<td>Port Size (Flange)</td>
<td>1 1/2”</td>
<td>2”</td>
<td>2 1/2”</td>
<td>3”</td>
<td>4”</td>
<td>5”</td>
<td>6”</td>
<td>8”</td>
</tr>
<tr>
<td>Body Materials</td>
<td>Stainless Steel</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>Seal Materials</td>
<td>NBR (Buna N), Options: Viton, EPDM</td>
<td></td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>Coil Duty</td>
<td>Class H, IP65, 100% ED (Continuous Duty)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
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<td></td>
</tr>
<tr>
<td>Voltage</td>
<td>Voltage Options: 12, 24VDC; 24, 110/120, 220/240 VAC, 50/60Hz</td>
<td></td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>Voltage Tolerance</td>
<td>10% of Specified Voltage</td>
<td></td>
<td></td>
<td></td>
<td></td>
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<td></td>
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<tr>
<td>Coil Power</td>
<td>13W (100 PSI); 20W (175PSI)</td>
<td></td>
<td></td>
<td></td>
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<td></td>
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<td></td>
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<tr>
<td>Electrical Connections</td>
<td>DIN 43650, Form A</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
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</tr>
<tr>
<td>Installation</td>
<td>No Orientation Requirement (Optimum Position: Flow Horizontal and Solenoid Vertical)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Service</td>
<td>Air, Inert Gas, Water, Liquid</td>
<td></td>
<td></td>
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</tr>
</tbody>
</table>
2DSO500-1000 SERIES SOLENOID VALVE COMPONENTS

- DIN HOUSING (DIN 43650A)
- PLASTIC ENCAPSULATED COIL
- ARMATURE TUBE (STAINLESS STEEL)
- SCREWS, 4X (STAINLESS STEEL)
- PLUNGER (STAINLESS STEEL)
- PLUNGER SEAL (NBR)
- SPRING (STAINLESS STEEL)
- DIAPHRAGM SEAL (NBR)
- TOP VALVE COVER (STAINLESS STEEL)
- BOTTOM VALVE BODY (STAINLESS STEEL)
Installation and Operation:

To connect the valve Inlet and Outlet:
Connect the inlet and outlet in the direction of the arrow marked on the valve.

To install coil:
Put the coil onto the armature tube of the valve. Put the lock-washer and nut onto the armature tube. Hand tighten the nut, then use a wrench to tighten the nut to a quarter turn; **do not over-tighten the nut, it may cause the armature tube to fail prematurely.**

To connect DIN coil:

1. Remove the Philip screw from the plastic housing and unplug it from the DIN coil.
2. From the screw opening, push the terminal block out from the plastic housing.
3. Note the 1, 2 and ground markings on underside of DIN enclosure.
4. For DC DIN Coil, Connect 1 to Positive, 2 to Negative.
5. For AC DIN Coil, connect 1 to HOT wire, 2 to Neutral wire, and if required connect
6. **Do not energize the coil without installing it onto the valve, it will burn the coil and create fire hazards.**

Safety Note: Standard valves are supplied with continuous duty coils. The proper class of insulation for the service is indicated on the coil. The coil temperature may become hot after being energized for extended periods, but it is normal. Do not energize the coil without installing it onto the valve or connect the coil to a wrong voltage, as it may overheat and damage the coil; although the coil is made of flame retarded material, misuse of the coil in this manner could create fire hazards and generate smoke or burning odor which indicates excessive coil temperature and should disconnect the power to the coil immediately.

Operation: 2DSO series valve is a 2/2 Pilot Diaphragm, Normally Open Solenoid Valve.

To close: when the valve is energized, the coil repels the plunger. Then the plunger covers the main orifice. The system pressure builds up on the top of the diaphragm/piston through the bleed orifice, forcing the diaphragm/piston down until it covers the main orifice and stops media flow through the valve.

To open: when the valve is de-energized, the coil releases the plunger. The plunger uncovers the pilot orifice causing system pressure holding the diaphragm/piston closed to drop. As system pressure on the top of the diaphragm/piston is reduced, full system pressure on the opposite side of the diaphragm/piston acts to lift the diaphragm/piston away from the main orifice, which allows the full media flow through the valve.

The 2DSO series valve is to be used with clean media. If the pilot holes are block they need to be cleaned and unblock.
ELECTRICAL CONNECTION PROCEDURE

A: DIN Connector:
[1] Remove the Philip screw from the plastic housing.
[2] Unplug the plastic housing from the DIN coil.
[3] From the screw opening, use the screw to push the terminal block out of the plastic housing.
[4] Note the 1, 2, and ground markings on underside of DIN enclosure.
[5] For DC DIN coil, connect 1 to positive, 2 to negative.
[6] For AC DIN coil, connect 1 to HOT wire, 2 to neutral wire, and if required connect ground to ground wire.

B: Grommet/Lead Wire Connector:
DC: Red=Positive, Black=Negative
AC: Black=Hot, White=Neutral/Common

To download detail procedure: please visit www.StcValve.com
StcValve.com; Tel: 650-856 8833
### 2DS Series Valves Dimensions (MM)

<table>
<thead>
<tr>
<th>Stainless Steel</th>
<th>Port Size</th>
<th>Orifice</th>
<th>Cr</th>
<th>D (OD)</th>
<th>D1 (OC)</th>
<th>D2 (Thread Hole Dia)</th>
<th>L</th>
<th>H</th>
<th>H1</th>
</tr>
</thead>
<tbody>
<tr>
<td>2DS400F-1 1/2</td>
<td>1 1/2</td>
<td>40</td>
<td>21</td>
<td>150</td>
<td>110</td>
<td>18 (4x)</td>
<td>182</td>
<td>196</td>
<td>125</td>
</tr>
<tr>
<td>2DS500F-2</td>
<td>2</td>
<td>50</td>
<td>30</td>
<td>165</td>
<td>125</td>
<td>18 (4x)</td>
<td>215</td>
<td>200</td>
<td>120</td>
</tr>
<tr>
<td>2DS650F-2 1/2</td>
<td>2 1/2</td>
<td>65</td>
<td>52.5</td>
<td>185</td>
<td>145</td>
<td>18 (4x)</td>
<td>256</td>
<td>280</td>
<td>185</td>
</tr>
<tr>
<td>2DS800F-3</td>
<td>3</td>
<td>800</td>
<td>81.7</td>
<td>200</td>
<td>160</td>
<td>18 (8x)</td>
<td>277</td>
<td>287</td>
<td>150</td>
</tr>
<tr>
<td>2DS1000F-4</td>
<td>4</td>
<td>100</td>
<td>128.4</td>
<td>220</td>
<td>180</td>
<td>18 (8x)</td>
<td>350</td>
<td>330</td>
<td>230</td>
</tr>
<tr>
<td>2DS1250F-4</td>
<td>5</td>
<td>125</td>
<td>221.7</td>
<td>250</td>
<td>210</td>
<td>18 (8x)</td>
<td>425</td>
<td>437</td>
<td>310</td>
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<tr>
<td>2DS1500F-4</td>
<td>6</td>
<td>150</td>
<td>291.7</td>
<td>285</td>
<td>240</td>
<td>22 (8x)</td>
<td>450</td>
<td>460</td>
<td>318</td>
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<tr>
<td>2DS2000F-4</td>
<td>8</td>
<td>200</td>
<td>513.5</td>
<td>340</td>
<td>295</td>
<td>22 (12x)</td>
<td>560</td>
<td>547</td>
<td>380</td>
</tr>
</tbody>
</table>

**Legend:**
- D (Out-side Dia.)
- D2 (Bolt Hole Dia.)
- D1 (Bolt Hole O.C. Dia.)
2DS400-800 SERIES VALVE
WATER FLOW RATE VS PRESSURE

WATER FLOW RATE (GPM)
PRESSURE (PSI)

2DS400
2DS500
2DS650
2DS800
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No merchandise is accepted for return 30 days after delivery date. No credit allowed on merchandise shipped as ordered and returned without obtaining an authorization number IN ADVANCE. A 20% restocking charge applies to all returns, and transportation charges must be fully prepaid. We will pay ground transportation charges on re-sent or returned merchandise due to STC’s error.

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Credit Application: To establish a net 30 day account, please mail or fax three trade references with complete mailing addresses and account numbers.

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