## STC 3S012-020-A Series Solenoid Valves

### 3S012-020-A Series Solenoid Valve Specifications

<table>
<thead>
<tr>
<th>Valve Model</th>
<th>3S012-1/8-A</th>
<th>3S012-1/4-A</th>
<th>3S020-1/8-A</th>
<th>3S020-1/4-A</th>
</tr>
</thead>
<tbody>
<tr>
<td>Port Size (NPT)</td>
<td>1/8</td>
<td>1/4</td>
<td>1/8</td>
<td>1/4</td>
</tr>
<tr>
<td>Valve Type</td>
<td>3 Way, Universal Valve that can be used as: 1. Normally Closed (NC) or 2. Normally Open (NO) or 3. Diverter Valve (divert one supply to two outlets)</td>
<td></td>
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<tr>
<td>Action</td>
<td>Direct Acting, Response Time &lt;20 msec.</td>
<td></td>
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<tr>
<td>Orifice, Cv</td>
<td>1.2mm, Cᵥ=0.05</td>
<td>2.0mm, Cᵥ=0.20</td>
<td></td>
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</tr>
<tr>
<td>Operating Pressure</td>
<td>Normally Closed: Vacuum to 60 PSI Normally Open &amp; Diverter: Vacuum to 150 PSI</td>
<td>Normally Closed: Vacuum to 30 PSI Normally Open &amp; Diverter: Vacuum to 100 PSI</td>
<td></td>
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<tr>
<td>Operating Temperature</td>
<td>NBR Seal: 14 to 176°F (-10 to 80°C); Option: Viton Seal: 5 to 248°F (-15 to 120°C)</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>Body Materials</td>
<td>Stainless Steel</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Seal Materials</td>
<td>NBR, Option: Viton</td>
<td></td>
<td></td>
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<tr>
<td>Coil Duty</td>
<td>H Class, IP65, 100% ED (Continuous Duty)</td>
<td></td>
<td></td>
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<tr>
<td>Voltage</td>
<td>Options: 12, 24 VDC; 24,110/120, 220/240 VAC (50/60Hz)</td>
<td></td>
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<tr>
<td>Voltage Tolerance</td>
<td>±10% of Specified voltage</td>
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<tr>
<td>Coil Power</td>
<td>3 to 6.5W</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Electrical Connections</td>
<td>DIN</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Installation</td>
<td>No Orientation Requirement</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Service</td>
<td>Air, Liquid, Oil, Water</td>
<td></td>
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</tbody>
</table>
3S012-020-A Series Solenoid Valve Components

- STAINLESS STEEL NUT
- STAINLESS STEEL WASHER
- PLASTIC ENCAPSUALTED COIL
- STAINLESS STEEL ARMATURE TUBE
- STAINLESS STEEL SPRING
- 430F STAINLESS STEEL PLUNGER
- O-RING
- STAINLESS STEEL VALVE BODY

ELECTRICAL CONNECTION DIN 43650B (PG9)
Installation and Operation:

**To connect the valve Inlet and Outlet:**

Connect the inlet and outlet in the direction of the arrow marked on the valve.

**To install coil:**

Put the coil onto the armature tube of the valve. Put the lock-washer and nut onto the armature tube. Hand tighten the nut, then use a wrench to tighten the nut to a quarter turn; **do not over-tighten the nut, it may cause the armature tube to fail prematurely.**

**To connect DIN coil:**

1. Remove the Philip screw from the plastic housing and unplug it from the DIN coil.
2. From the screw opening, push the terminal block out from the plastic housing.
3. Note the 1, 2 and ground markings on underside of DIN enclosure.
4. For DC DIN Coil, Connect 1 to Positive, 2 to Negative.
5. For AC DIN Coil, connect 1 to HOT wire, 2 to Neutral wire, and if required connect

6. **Do not energize the coil without installing it onto the valve, it will burn the coil and create fire hazards.**

**Safety Note:** Standard valves are supplied with continuous duty coils. The proper class of insulation for the service is indicated on the coil. The coil temperature may become hot after being energized for extended periods, but it is normal. Do not energize the coil without installing it onto the valve or connect the coil to a wrong voltage, as it may overheat and damage the coil; although the coil is made of flame retarded material, misuse of the coil in this manner could create fire hazards and generate smoke or burning odor which indicates excessive coil temperature and should disconnect the power to the coil immediately.

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**De-energized**

3-Way, Direct Acting, Normally Closed

**Energized**

OFF

ON

**CONNECTION OF PORT**

NORMALLY OPEN/DIVERTER:

A = SUPPLY

E = OUTPUT 1

P = OUTPUT 2

NORMALLY CLOSED:

P = SUPPLY

A = OUTPUT

E = EXHAUST

ARROW ON BOTTOM OF VALVE BODY

ARROW ON BOTTOM OF VALVE BODY
CONFIGURATION OF PORT CONNECTIONS FOR

1. NORMALLY CLOSED:
P = SUPPLY
A = OUTPUT
E = EXHAUST

2. NORMALLY OPEN:
P = SUPPLY
A = OUTPUT
E = EXHAUST

3. DIVERTER VALVE:
A = SUPPLY
E = OUTPUT 1 (NO)
P = OUTPUT 2 (NC)
DIMENSIONS (MM)

MODEL: 3S012-020-1/8A
Direct Acting Valves
Models 2H012, 2P025, 2S012-050, 2V025-035, 2W010-040, 3S012-035

Warning: Do NOT over tighten the nut holding the coil to the armature tube. Over tightening may result in damage to the welded joint.

Attaching a Coil to a Valve:
1. After wiring the coil, fit the coil assembly over the armature tube. Ensure that the threads of the tube are accessible.
2. Fit the spring or lock washer over the assembly.
   o For spring washers, the concave side should be oriented toward the coil.
3. Tighten the nut over the washer by hand.
   o For spring washers, tighten the nut further until the spring coil is almost completely flat.
   o For lock washers, tighten the nut another quarter turn.

Installation Procedure:
1. Connect the default outlet to the connector indicated by an arrow (2P025, 2W040) or the number “1” (2S050). The default outlet on model 2V is the farther port from the armature tube.
2. Connect the default inlet to the remaining connector.

Maintenance and Troubleshooting

Notes:
- After an extended period of operation, if you do not hear a clicking sound when the valve is operational, and the wiring is correct, the coil may be burned out and must be replaced. This commonly occurs when input voltages are higher than the coil’s specifications.
- Using valves at low temperature may have small leak when first activated. To fix this, cycle the valve at the highest operating pressure available until there is no leak, this will create a proper mating surface between the seal and the valve orifice seat.

Procedure:
1. Remove any coils attached to the valve.
2. Unscrew the holding plate (for models 2P025 and 2V025) and the armature tube and remove it from the valve body. The plunger and spring are not fastened to the tube and will fall out.
3. Check for any debris that may have collected on the plunger and the hole in the center of the valve.
4. Place the spring back in the plunger, and insert the plunger back into the armature tube.
5. Screw the armature tube and holding plate back into the valve.

Reference Figures:

Figure 1: [left] 2P025 [center left] 2V025 [center right] 2S050 [right] 2W040.

Figure 2: Model 2P025, 2S025-050 and 2W040 indicator arrows are on the valve body.

Figure 3: Numbering shown on model 2S050, above the connectors.
Electrical Connections

To connect DIN coil:
1. Remove the Philip screw from the plastic housing and unplug it from the DIN coil.
2. From the screw opening, use the screw to push the terminal block out of the plastic housing.
3. Note the 1, 2 and ground markings on underside of DIN enclosure.
4. For DC DIN Coil, Connect 1 to Positive, 2 to Negative.
5. For AC DIN Coil, connect 1 to HOT wire, 2 to Neutral wire, and if required connect ground to ground wire.

To connect Grommet coil:
1. For DC Coil, connect the RED wire to Positive, and the BLACK wire to Negative.
2. For AC Coil, connect the BLACK wire to HOT wire, and the WHITE wire to neutral wire.

![Wire Connection Diagram to DIN Connector](image)
Information contained herein may be changed without prior notification.