# Anti-Hammering Slow Closing Solenoid Valves STC 2DS500-2000 Series

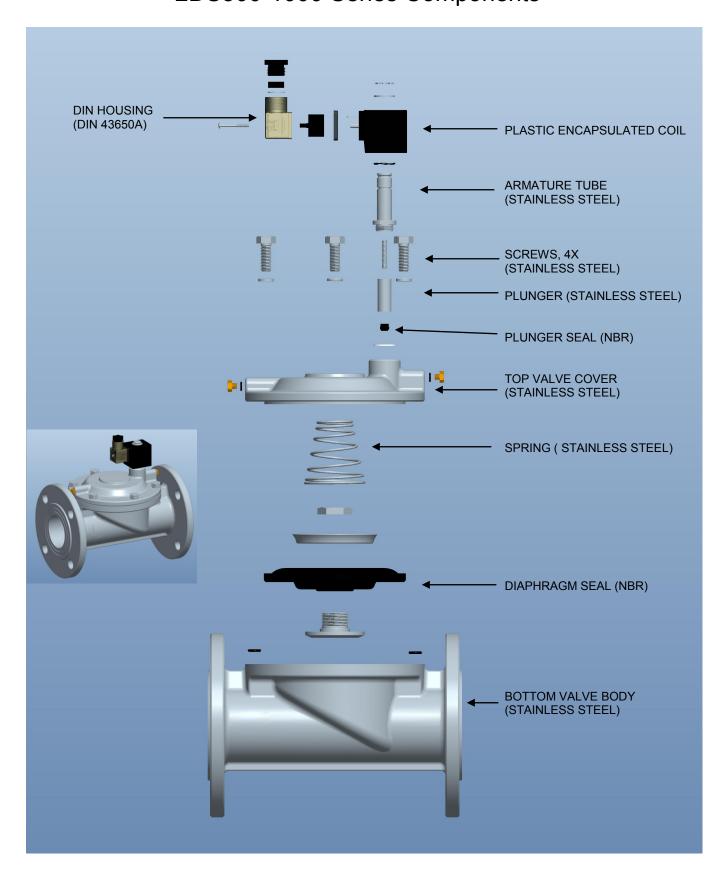


# Anti-Hammering Slow Closing Solenoid Valves STC 2DS500-2000 Series

Valve Model	2DS400F	2DS500F	2DS650F	2DS800F	2DS1000F	2DS1250F	2DS1500F	2DS2000F			
Valve Type	2 Way, Normally Closed (NC)										
Action	Pilot Diaphragm, Slow Closing, Uni-Directional										
Orifice (mm)	40	50	65	80	100	125	150	200			
Cv	21	30	53	82	128	222	292	514			
Operating Pressure	6 to 175 PSI										
Operating Temperature	Media: -5 to 80°C (NBR Seal), -5 to 120°C (Viton Seal); Ambient: -5 to 45°C										
Port Size (Flange)	1 1/2"	2"	2 1/2"	3"	4"	5"	6"	8"			
Body Materials	Stainless Steel										
Seal Materials	NBR (Buna N), Options: Viton, EPDM										
Coil Duty	Class H, IP65, 100% ED (Continuous Duty)										
Voltage	Voltage Options: 12, 24VDC; 24, 110/120, 220/240 VAC, 50/60Hz										
Voltage Tolerance	10% of Specified Voltage										
Coil Power	13W (100 PSI); 20W (175PSI)										
Electrical Connections	DIN 43650, Form A										
Installation	No Orientation Requirement (Optimum Position: Flow Horizontal and Solenoid Vertical)										
Service	Air, Inert Gas, Water, Liquid										



# Anti-Hammering Slow Closing Solenoid Valves 2DS500-1000 Series Components



## Installation and Operation:

## To connect the valve Inlet and Outlet:

Connect the inlet and outlet in the direction of the arrow marked on the valve.

## To install coil:

Put the coil onto the armature tube of the valve. Put the lock-washer and nut onto the armature tube. Hand tighten the nut, then use a wrench to tighten the nut to a quarter turn; do not over-tighten the nut, it may cause the armature tube to fail prematurely.

## To connect DIN coil:

1. Remove the Philip screw from the plastic housing and unplug it from the DIN coil.

2. From the screw opening, push the terminal block out from the plastic housing.

3. Note the 1, 2 and ground markings on underside of DIN enclosure.

4. For DC DIN Coil, Connect 1 to Positive, 2 to Negative.

5. For AC DIN Coil, connect 1 to HOT wire, 2 to Neutral wire, and if required connect

6. Do not energize the coil without installing it onto the valve, it will burn the coil and create fire hazards.

**Safety Note:** Standard valves are supplied with continuous duty coils. The proper class of insulation for the service is indicated on the coil. The coil temperature may become hot after being energized for extended periods, but it is normal. Do not energize the coil without installing it onto the valve or connect the coil to a wrong voltage, as it may overheat and damage the coil; although the coil is made of flame retarded material, misuse of the coil in this manner could create fire hazards and generate smoke or burning odor which indicates excessive coil temperature and should disconnect the power to the coil immediately.

# Operation: 2DS series valve is a 2/2 Pilot Diaphragm, Normally Closed Solenoid Valve.

When the valve receives an electrical signal, a magnetic field is formed which attracts the plunger covering the pilot orifice to lift off and allow the media to escape into the outlet port, which causes pressure on the top of the diaphragm to drop. As the pressure is reduced, the full system pressure on the other side of the diaphragm acts to lift the diaphragm away from the main orifice and allows the media to flow through the valve. Since the bleed orifice in the diaphragm is dimensionally smaller than the pilot orifice, the system pressure cannot rebuild on the top of the diaphragm as long as the pilot orifice remains open.

When the valve is de-energized, it releases its hold on the plunger. Then the plunger forced by the spring to drop and cover the pilot orifice. As the media enters through the diaphragm bleed orifice into the top side of the diaphragm, it causes the pressure to build up and forces the diaphragm down until it covers the main orifice and stops media flow through the valve.

The 2DS series valve is to be used with clean media. If the pilot holes are blocked the valve will not operate properly, the pilot holes need to be cleaned and unblock.

# **STC Solenoid Coil Wiring Instructions**

### ELECTRICAL CONNECTION PROCEDURE

### A: DIN Connector:

- [1] Remove the Philip screw from the plastic housing.
- [2] Unplug the plastic housing from the DIN coil.
- [3] From the screw opening, use the screw to push
- the terminal block out of the plastic housing.

[4] Note the 1, 2, and ground markings on underside of DIN enclosure.

[5] For DC DIN coil, connect 1 to positive, 2 to negative.

[6] For AC DIN coil, connect 1 to HOT wire, 2 to neutral wire, and if required connect ground to ground wire.

### B: Grommet/Lead Wire Connector:

DC: Red=Positive, Black=Negative

AC: Black=Hot, White=Neutral/Common

To download detail procedure: please visit www.StcValve.com

StcValve.com; Tel:650-856 8833







[3] Top of the wiring terminal block





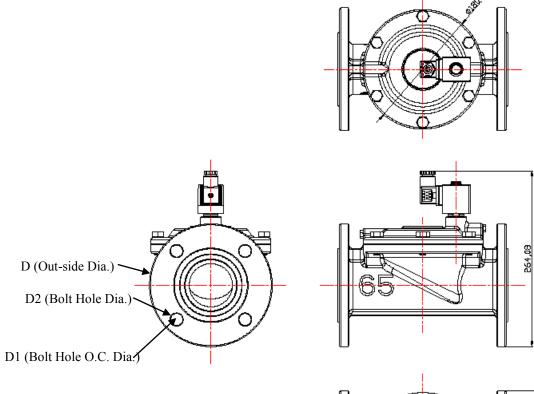


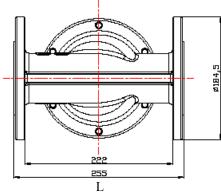
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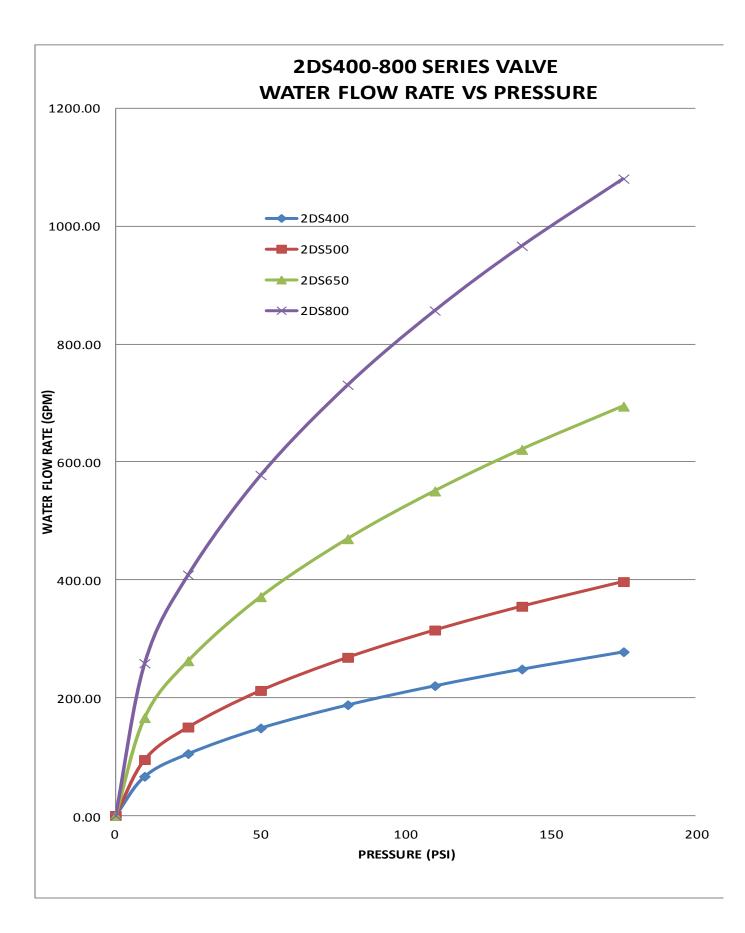
# Anti-Hammering Slow Closing Solenoid Valves 2DS500-1000 Series Installation Dimensions

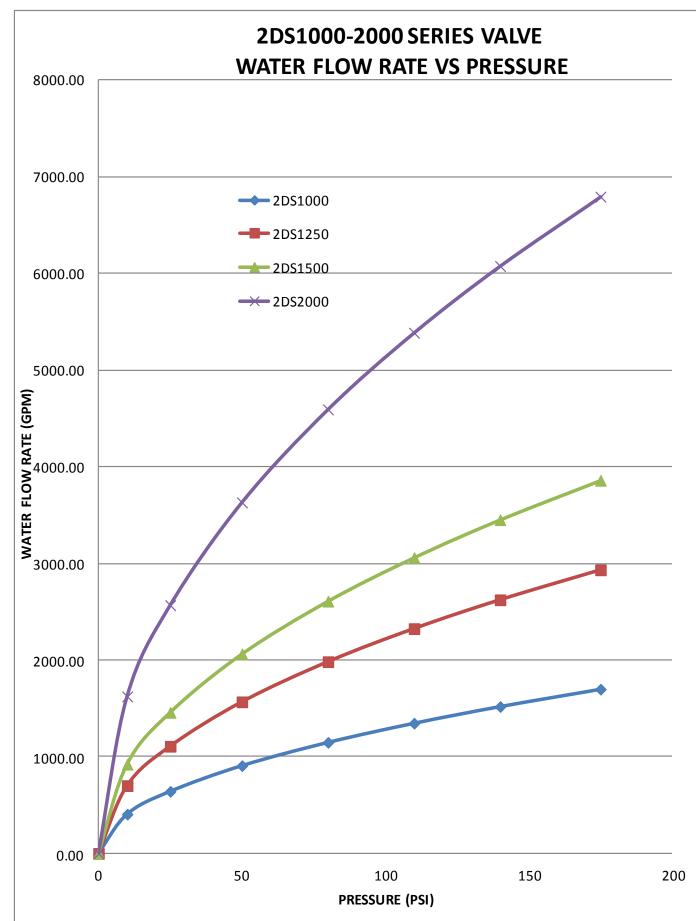




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Model: 2DS Series Valves Dimensions (MM)												
Stainless Steel	Port Size	Orifice	Cv	D (OD)	D1 (OC)	D2 (Thread Hole Dia)	L	н	H1			
2DS400F-1 1/2	1 1/2	40	21	150	110	18 (4x)	182	196	125			
2DS500F-2	2	50	30	165	125	18 (4x)	215	200	120			
2DS650F-2 1/2	2 1/2	65	52.5	185	145	18 (4x)	256	280	185			
2DS800F-3	3	800	81.7	200	160	18 (8x)	277	287	190			
2DS1000F-4	4	100	128.4	220	180	18 (8x)	350	330	230			
2DS1250F-4	5	125	221.7	250	210	18 (8x)	425	437	310			
2DS1500F-4	6	150	291.7	285	240	22 (8x)	450	460	318			
2DS2000F-4	8	200	513.5	340	295	22 (12x)	560	547	380			





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Sizto Tech Corporation, 892 Commercial Street, Palo Alto, CA 94303, USA

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International Customers: Advance Payment Required via Bank Wire, Cashier's Check or Approved Credit Card.

Credit Application: To establish a net 30 day account, please mail or fax three trade references with complete mailing addresses and account numbers.

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